

ROY COOPER  
Governor

DIONNE DELLI-GATTI  
Secretary

MICHAEL ABRACZINSKAS  
Director



TBD

Mr. James Sloan  
Plant Manager  
Clearwater Paper Shelby, LLC  
671 Washburn Switch Road  
Shelby, NC 28150

SUBJECT: Air Quality Permit No. 10139T09  
Facility ID: 2300377  
Clearwater Paper Shelby, LLC  
Shelby, Cleveland County, North Carolina  
Fee Class: Title V  
PSD Class: Major

Dear Mr. Sloan:

In accordance with your completed Air Quality Permit Application for a permit renewal of your Title V permit received on September 11, 2020, we are forwarding herewith Air Quality Permit No. 10139T09 to Clearwater Paper Shelby, LLC, 671 Washburn Switch Road Shelby, North Carolina authorizing the construction and operation, of the emission source(s) and associated air pollution control device(s) specified herein. Additionally, any emissions activities determined from your Air Quality Permit Application as being insignificant per 15A North Carolina Administrative Code 02Q .0503(8) have been listed for informational purposes as an "ATTACHMENT." Please note the requirements for the annual compliance certification are contained in General Condition P in Section 3. The current owner is responsible for submitting a compliance certification for the entire year regardless of who owned the facility during the year.

As the designated responsible official it is your responsibility to review, understand, and abide by all of the terms and conditions of the attached permit. It is also your responsibility to ensure that any person who operates any emission source and associated air pollution control device subject to any term or condition of the attached permit reviews, understands, and abides by the condition(s) of the attached permit that are applicable to that particular emission source.

If any parts, requirements, or limitations contained in this Air Quality Permit are unacceptable to you, you have the right to request a formal adjudicatory hearing within 30 days following receipt of this permit, identifying the specific issues to be contested. This hearing request must be in the form of a written petition, conforming to NCGS (North Carolina General Statutes) 150B-23, and filed with both the Office of Administrative Hearings, 6714 Mail Service Center, Raleigh, North Carolina 27699-6714 and the Division of Air Quality, Permitting Section, 1641 Mail Service Center, Raleigh, North Carolina 27699-1641. The form for requesting a formal adjudicatory hearing may be obtained upon request from the Office of Administrative Hearings. Please note that this permit will be stayed in its entirety upon receipt of the request for a hearing. Unless a request for a hearing is made pursuant to NCGS 150B-23, this Air Quality Permit shall be final and binding 30 days after issuance.



North Carolina Department of Environmental Quality | Division of Air Quality  
217 West Jones Street | 1641 Mail Service Center | Raleigh, North Carolina 27699-1641  
919.707.8400

You may request modification of your Air Quality Permit through informal means pursuant to NCGS 150B-22. This request must be submitted in writing to the Director and must identify the specific provisions or issues for which the modification is sought. Please note that this Air Quality Permit will become final and binding regardless of a request for informal modification unless a request for a hearing is also made under NCGS 150B-23.

The construction of new air pollution emission source(s) and associated air pollution control device(s), or modifications to the emission source(s) and air pollution control device(s) described in this permit must be covered under an Air Quality Permit issued by the Division of Air Quality prior to construction unless the Permittee has fulfilled the requirements of NCGS 143-215.108A(b) and received written approval from the Director of the Division of Air Quality to commence construction. Failure to receive an Air Quality Permit or written approval prior to commencing construction is a violation of NCGS 143-215.108A and may subject the Permittee to civil or criminal penalties as described in NCGS 143-215.114A and 143-215.114B.

Cleveland County has triggered increment tracking under PSD for nitrogen oxides (NO<sub>x</sub>), particulate matter 10 micron or less (PM<sub>10</sub>), and sulfur dioxide (SO<sub>2</sub>). However, this permit renewal does not consume or expand increments for any pollutants.

This Air Quality Permit shall be effective from (*Enter Permit Issuance Date*) until XXXX, 2026 is nontransferable to future owners and operators, and shall be subject to the conditions and limitations as specified therein.

Should you have any questions concerning this matter, please contact Urva Patel at (919) 707-8405 and [Urva.Patel@ncdenr.gov](mailto:Urva.Patel@ncdenr.gov).

Sincerely yours,

Mark J. Cuilla, EIT, CPM, Chief, Permitting Section  
Division of Air Quality, NCDEQ

Enclosure

c: Michael Sparks, EPA Region 4 (Permit and review)  
Mooresville Regional Office  
Central Files  
Connie Horne (cover letter only)

## ATTACHMENT to Permit No. 10139T09

Insignificant Activities per 15A NCAC 02Q .0503(8)

<b>Emission Source ID No.</b>	<b>Emission Source Description</b>
IS-CPDEG01 <b>GA CT ZZZZ</b> <b>NSPS JJJJ</b>	Natural gas-fired (rich burn 4 cycle) emergency generator No. 1 (77.3 hp output; 57.64 kW output rated capacity)
IS-CPDEG02B <b>GA CT ZZZZ</b> <b>NSPS JJJJ</b>	Natural gas-fired (rich burn 4 cycle) emergency generator No. 2B (70 hp output; 52 kW output rated capacity)
IS-CPDFP01 <b>GA CT ZZZZ</b> <b>NSPS IIII</b>	Diesel-fired fire pump engine No. 1 (526 brake hp; 392 kW rated capacity)
IS-CPDFP02 <b>GA CT ZZZZ</b> <b>NSPS IIII</b>	Diesel-fired fire pump engine No. 2 (295 brake hp; 220 kW rated capacity)
IS-CPDFP03 <b>GA CT ZZZZ</b> <b>NSPS IIII</b>	Diesel-fired fire pump engine No. 3 (260 brake hp; 194 kW rated capacity)
IS-CPDPULP01	Pulper No. 1 (used for broke) (4.0 tons per hour capacity)
IS-CPDPULP04	Pulper No. 2 (used for broke) (4.0 tons per hour capacity)
IS-CPDPULP02	Virgin Pulper No. 1
IS-CPDPULP03	Virgin Pulper No. 2
IS-CPDPULP05	Virgin Pulper No. 3
IS-CPDPULP06	Virgin Pulper No. 4
IS-CPDMCT	Marley Cooling Tower (840 gallon per minute design flowrate)
IS-CPDCT2	Cooling tower No. 2 (2,200 gallon per minute design flowrate)
IS-CPDCT3	Cooling tower No. 3 (550 gallon per minute design flowrate)
IS-CPD4PT	Four process tanks (10,000 gallon capacity each)
IS-CPD2PT2	Process tanks (various, up to 10,000 gallon capacity each)
IS-CPD2DT	One diesel tank (550 gallon capacity)
IS-CPD2DT3	Three diesel tanks (550, 550, and 300 gallon capacities)
IS-CPD2PTFO	Two propane tanks and filling operations
IS-CPD2PTFO2	One propane tank and filling operations (1,000 gallon capacity)
IS-CPD4DFDSS1	Four dry filter dust suction systems
IS-CPD4SODSS2	Four Sorgato Dust Scrubber Systems

Emission Source ID No.	Emission Source Description
IS-CPD5AMUC2	Five natural gas-fired air makeup units (4.80 million Btu per hour each)
IS-CPD1AMUC2	Natural gas-fired air makeup unit 1 (5.64 million Btu per hour)
IS-CPD1AMUPB2	Natural gas-fired air makeup unit 2 (1.40 million Btu per hour)
IS-CPD1FCUP2	Natural gas-fired false ceiling unit (2.60 million Btu per hour)
IS-CPD7AMUC1	Seven natural gas-fired air makeup units (6 million Btu per hour each)
IS-CPD1FCUC1	Natural gas-fired false ceiling unit (1.5 million Btu per hour)
IS-BALERS1	Baler equipment (exhausts inside Converting No. 1 Building)
IS-BALERS2	Baler equipment (exhausts inside Pulp Warehouse)
IS-CPD1SH	One natural gas-fired space heater (0.2 million Btu per hour)
IS-CPD4SH	Four natural gas-fired space heater (0.1 million Btu per hour, each)

1. Because an activity is insignificant does not mean that the activity is exempted from an applicable requirement or that the Permittee is exempted from demonstrating compliance with any applicable requirement.
2. When applicable, emissions from stationary source activities identified above shall be included in determining compliance with the permit requirements for toxic air pollutants under 15A NCAC 02D .1100 "Control of Toxic Air Pollutants" or 02Q .0711 "Emission Rates Requiring a Permit."
3. For additional information regarding the applicability of MACT or GACT see the DAQ page titled "Specific Permit Conditions Regulatory Guide." The link to this site is as follows: <http://deq.nc.gov/about/divisions/air-quality/air-quality-permits/specific-permit-conditions-regulatory-guide>.

## Summary of Changes to Permit

The following changes were made to the Clearwater Paper Shelby, LLC, Air Permit No. 10139T08:

Page No.	Section	Description of Changes
Cover Letter	N/A	<ul style="list-style-type: none"> <li>Updated new cover letter with application number, permit numbers, dates, fee class, PSD increment statement, and Director name.</li> </ul>
Permit Cover	N/A	<ul style="list-style-type: none"> <li>Inserted new issuance and complete application date, application number, facility information.</li> </ul>
N/A	Insignificant Activity	<ul style="list-style-type: none"> <li>Added five natural gas-fired space heaters (<b>ID Nos. IS-CPD1SH and IS-CPD4SH</b>).</li> <li>Removed Burnn Trim System (<b>ID No. CPDBRTIM2</b>).</li> </ul>
4 10	Section 1, Table 2.1 C	<ul style="list-style-type: none"> <li>Updated Converting Building No. 1 Operations.</li> <li>Bath Tissue Lines (<b>ID Nos. BRT-3.CPDS01GO and BRT-3.CPDS01PR</b>), Bath/Towel Lines (<b>ID Nos. BHT-5.CPDS09GO, BHT-5.CPDS04GO, BHT-5.CPDS05GO, BHT-5.CPDS09PR, BHT-5.CPDS04PR, and BHT-5.CPDS05PR</b>), Household Towel Lines (<b>ID Nos. HHT-2.CPDS02GO, HHT-6.CPDS08GO, HHT-2.CPDS02PR, and HHT-6.CPDS08PR</b>), and Napkin Line (<b>ID Nos. NAP-1.CPDS07GO and NAP-1.CPDS07PR</b>) consolidated into one emission source (<b>ID No. CPDS01</b>).</li> <li>Revised Emission Source Description (Converting Lines 1-6 and NAP) of <b>ID No. CPDS01</b>.</li> </ul>
7	2.1 A.2	<ul style="list-style-type: none"> <li>Added 15A NCAC 02D. 0516 for all burners (<b>ID Nos. CPDTAD01, CPDTAD02, and CPDYANKEE</b>).</li> <li>Renumbered remaining permit condition accordingly.</li> </ul>
9	2.1 B.4	<ul style="list-style-type: none"> <li>Revised NSPS permit condition language as per current version provided in TVCOND69.</li> </ul>
11	TAPs Table	<ul style="list-style-type: none"> <li>Revised Converting Building No. 1 Fugitives from ID No. CONVERT to ID CPDS01.</li> <li>Converted lb/hr emission rate to appropriate units for each TAP.</li> <li>Combined emissions from former mist exhaust separator (ID No. CPDFORMERMES2), the glue containment exhaust separator (ID No. CPDGLUEMES2), and the wet dust exhaust separator (ID No. CPDDUSTMES2) and attributed them to Paper Machine 2 (ID No. CPDPM02).</li> </ul>
12	2.2 A.3	<ul style="list-style-type: none"> <li>Revised 15A NCAC 02Q .0711 permit condition language as per current version provided in TVCOND69.</li> </ul>



State of North Carolina  
Department of Environmental Quality  
Division of Air Quality

## AIR QUALITY PERMIT

Permit No.	Replaces Permit No.(s)	Effective Date	Expiration Date
10139T09	10139T08	XXXX, 2021	XXXX, 2026

Until such time as this permit expires or is modified or revoked, the below named Permittee is permitted to construct and operate the emission source(s) and associated air pollution control device(s) specified herein, in accordance with the terms, conditions, and limitations within this permit. This permit is issued under the provisions of Article 21B of Chapter 143, General Statutes of North Carolina as amended, and Title 15A North Carolina Administrative Codes (15A NCAC), Subchapters 02D and 02Q, and other applicable Laws.

Pursuant to Title 15A NCAC, Subchapter 02Q, the Permittees shall not construct, operate, or modify any emission source(s) or air pollution control device(s) without having first submitted a complete Air Quality Permit Application to the permitting authority and received an Air Quality Permit, except as provided in this permit.

**Permittee:** **Clearwater Paper Shelby, LLC**

**Facility ID:** **2300377**

**Facility Site Location:** **671 Washburn Switch Road**  
**City, County, State, Zip:** **Shelby, Cleveland County, North Carolina 28150**

**Mailing Address:** **671 Washburn Switch Road**  
**City, State, Zip:** **Shelby, North Carolina 28150**

**Application Number:** **2300377.20B**  
**Complete Application Date:** **September 11, 2020**

**Primary SIC Code:** **2611**  
**Division of Air Quality,** **Mooreville Regional Office**  
**Regional Office Address:** **East Center Street, Suite 301**  
**Mooreville, North Carolina, 28115**

Permit issued this the **XX** day of **XXXXXX**, **XXXX**

Mark J. Cuilla, EIT, CPM, Chief, Air Permitting Section  
By Authority of the Environmental Management Commission

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ATTACHMENT

List of Acronyms

## SECTION 1- PERMITTED EMISSION SOURCE (S) AND ASSOCIATED AIR POLLUTION CONTROL DEVICE (S) AND APPURTENANCES

The following table contains a summary of all permitted emission sources and associated air pollution control devices and appurtenances:

Page Nos.	Emission Source ID No.	Emission Source Description	Control Device ID No.	Control Device Description
<b>Paper Making Operations</b>				
5, 10	CPDPM01	Paper Machine No. 1 (PM1, 14 tons per hour capacity)	NA	NA
5, 10	CPDTAD01	PM1 Natural gas direct-fired TAD <sup>1</sup> 1 Low-NOx Burners (105 million Btu per hour total heat input rate)	NA	NA
5, 10	CPDTAD02	PM1 Natural gas direct-fired TAD <sup>1</sup> 2 Low-NOx Burners (55 million Btu per hour total heat input rate)	NA	NA
5, 10	CPDS09	PVOH Make-down system No. 1 designed to supply PVOH solution	NA	NA
5, 10	CPDW W01*	PM1 Wastewater treatment system consisting of one open top tank and dissolved air floatation unit	NA	NA
5, 10	CPDPM02	Paper Machine No. 2 (PM2, 14 tons per hour capacity)	NA	NA
5, 10	CPDYANKEE	PM2 Natural gas fired Low-NOx Burners (39.4 million Btu per hour total heat input rate)	NA	NA
5, 10	CPDW W02*	PM2 Wastewater treatment system consisting of one open top tank and dissolved air floatation unit	NA	NA
<b>Boilers</b>				
7, 10	CPDBOIL01 <b>NSPS Dc</b>	Natural gas-fired boiler No. 1 equipped with Low-NOx burners (77.6 million Btu per hour total heat input rate)	NA	NA
7, 10	CPDBOIL02 <b>NSPS Dc</b>	Natural gas-fired boiler No. 2 equipped with low-NOx burners (96.7 million Btu per hour total heat input rate)	NA	NA
<b>Converting Building No. 1 Operations</b>				
9, 10	CPDS01	Converting Lines 1-6 and NAP	NA	NA



Page Nos.	Emission Source ID No.	Emission Source Description	Control Device ID No.	Control Device Description
<b>Miscellaneous Printers</b>				
9, 10	CPDS03	KD Printer	NA	NA
9, 10	CPDS06	Offline printer for household towels	NA	NA
<b>Converting Building No. 2 Operations</b>				
9, 10	CPDS21	Converting Lines 7-10	NA	NA

1. TAD stands for through-air-dryer.

\* This emission source is a source of fugitive VOC emissions and has no applicable requirements.

## SECTION 2 - SPECIFIC LIMITATIONS AND CONDITIONS

### 2.1 Emission Source(s) and Control Devices(s) Specific Limitations and Conditions

The emission source(s) and associated air pollution control device(s) and appurtenances listed below are subject to the following specific terms, conditions, and limitations, including the testing, monitoring, recordkeeping, and reporting requirements as specified herein:

- A. Paper Machine No. 1 (ID No. CPDPM01)**  
**Paper Machine No. 2 (ID No. CPDPM02)**  
**Natural gas direct-fired TAD 1 to 2 low-NO<sub>x</sub> burners (ID Nos. CPDTAD01 and CPDTAD02)**  
**Natural gas-fired low-NO<sub>x</sub> burners (ID No. CPDYANKEE)**  
**One PVOH make-down system (ID No. CPDS09)**  
**Two wastewater treatment systems (ID Nos. CPDWW01 and CPDWW02)\***

The following table provides a summary of limits and standards for the emission source(s) described above:

Regulated Pollutant	Limits/Standards	Applicable Regulation
Particulate matter	(ID Nos. CPDPM01 and CPDPM02 only)  $E = 4.10 \times P^{0.67}$ Where: E = allowable emission rate in pounds per hour P = process weight in tons per hour	15A NCAC 02D .0515
Sulfur dioxide	(ID Nos. CPDTAD01, CPDTAD02, and CPDYANKEE only) 2.3 pounds per million Btu heat input	15A NCAC 02D .0516
Visible emissions	(ID Nos. CPDPM01, CPDPM02, CPDTAD01, CPDTAD02, CPDYANKEE, and CPDS09 only)  20 percent opacity	15A NCAC 02D .0521
Odors	<b>State-enforceable only</b> See Section 2.2 A.1	15A NCAC 02D .1806
Toxic air pollutants	<b>State-enforceable only</b> See Section 2.2 A.2	15A NCAC 02D .1100
Toxic air pollutants	<b>State-enforceable only</b> See Section 2.2 A.3	15A NCAC 02Q .0711

\*The wastewater treatment systems are sources of fugitive VOC emissions and have no applicable requirements.

#### 1. 15A NCAC 02D.0515: PARTICULATES FROM MISCELLANEOUS INDUSTRIAL PROCESSES

- a. Emissions of particulate matter from these sources (ID Nos. CPDPM01 and CPDPM02) shall not exceed an allowable emission rate as calculated by the following equation:

For process rates up to 30 tons per hour:

$$E = 4.10 \times P^{0.67} \quad \text{Where: } E = \text{allowable emission rate in pounds per hour}$$

P = process weight in tons per hour

Liquid and gaseous fuels and combustion air are not considered as part of the process weight.

**Testing** [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 A.1.a above, the Permittee shall be deemed in

noncompliance with 15A NCAC 02D .0515.

**Monitoring/Recordkeeping** [15A NCAC 02Q .0508(f)]

- c. The Permittee shall maintain production records such that the process rates “P” in tons per hour from these sources (**ID Nos. CPDPM01 and CPDPM02**), as specified by the formulas contained above can be derived and shall make these records available to a DAQ authorized representative upon request. The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0515 if the production records are not maintained.

**Reporting** [15A NCAC 02Q .0508(f)]

- d. No reporting is required for particulate emissions from these sources (**ID Nos. CPDPM01 and CPDPM02**).

**2. 15A NCAC 02D.0516: SULFUR DIOXIDE EMISSIONS FROM COMBUSTION SOURCES**

- a. Emissions of sulfur dioxide from these sources (**ID Nos. CPDTAD01, CPDTAD02, and CPDYANKEE**) shall not exceed 2.3 pounds per million Btu heat input. Sulfur dioxide formed by the combustion of sulfur in fuels, wastes, ores, and other substances shall be included when determining compliance with this standard.

**Testing** [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 A.2.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0516.

**Monitoring/Recordkeeping/Reporting** [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for sulfur dioxide emissions from the firing of natural gas in these sources (**ID Nos. CPDTAD01, CPDTAD02, and CPDYANKEE**).

**3. 15A NCAC 02D.0521: CONTROL OF VISIBLE EMISSIONS**

- a. Visible emissions from these sources (**ID Nos. CPDPM01, CPDTAD01, CPDTAD02, CPDS09, CPDPM02, and CPDYANKEE**) shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity.

**Testing** [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 A.3.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0521.

**Monitoring/Recordkeeping/Reporting** [15A NCAC 02Q .0508(f)]

- c. No monitoring, recordkeeping, or reporting is required for visible emissions from these sources (**ID Nos. CPDPM01, CPDTAD01, CPDTAD02, CPDS09, CPDPM02, and CPDYANKEE**).

**B. Two natural gas-fired boilers, each equipped with low-NOx burners (ID Nos. CPDBOIL01 and CPDBOIL02)**

The following table provides a summary of limits and standards for the emission source(s) described above:

Regulated Pollutant	Limits/Standards	Applicable Regulation
Particulate matter	<b>Boiler No. 1 (ID No. CPDBOIL01)</b> 0.35 pounds per million Btu heat input <b>Boiler No. 2 (ID No. CPDBOIL02)</b> 0.29 pounds per million Btu heat input	15A NCAC 02D .0503
Sulfur dioxide	2.3 pounds per million Btu heat input	15A NCAC 02D .0516
Visible emissions	20 percent opacity	15A NCAC 02D .0521
NA	Recordkeeping requirements	15A NCAC 02D .0524 (40 CFR 60, Subpart Dc)
Odors	<b>State-enforceable only</b> See Section 2.2 A.1	15A NCAC 02D .1806
Toxic air pollutants	<b>State-enforceable only</b> See Section 2.2 A.2	15A NCAC 02D .1100
Toxic air pollutants	<b>State-enforceable only</b> See Section 2.2 A.3	15A NCAC 02Q .0711

**1. 15A NCAC 02D.0503: PARTICULATES FROM FUEL BURNING INDIRECT HEAT EXCHANGERS**

- a. Emissions of particulate matter from the combustion of natural gas that are discharged from boiler No. 1 (**ID No. CPDBOIL01**) into the atmosphere shall not exceed 0.35 pounds per million Btu heat input.
- b. Emissions of particulate matter from the combustion of natural gas that are discharged from boiler No. 2 (**ID No. CPDBOIL02**) into the atmosphere shall not exceed 0.29 pounds per million Btu heat input.

**Testing** [15A NCAC 02Q .0508(f)]

- c. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the applicable limit given in Section 2.1 B.1.a or b above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0503.

**Monitoring/Recordkeeping/Reporting** [15A NCAC 02Q .0508(f)]

- d. No monitoring, recordkeeping, or reporting is required for particulate emissions from the firing of natural gas in these boilers (**ID Nos. CPDBOIL01 and CPDBOIL02**).

**2. 15A NCAC 02D.0516: SULFUR DIOXIDE EMISSIONS FROM COMBUSTION SOURCES**

- a. Emissions of sulfur dioxide from these sources (**ID Nos. CPDBOIL01 and CPDBOIL02**) shall not exceed 2.3 pounds per million Btu heat input. Sulfur dioxide formed by the combustion of sulfur in fuels, wastes, ores, and other substances shall be included when determining compliance with this standard.

**Testing** [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 B.2.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0516.

**Monitoring/Recordkeeping/Reporting** [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for sulfur dioxide emissions from the firing of natural gas in these boilers (**ID Nos. CPDBOIL01 and CPDBOIL02**).

### 3. 15A NCAC 02D.0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from these boilers (**ID Nos. CPDBOIL01 and CPDBOIL02**) shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity.

**Testing** [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 B.3.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0521.

**Monitoring/Recordkeeping/Reporting** [15A NCAC 02Q .0508(f)]

- c. No monitoring, recordkeeping, or reporting is required for visible emissions from the firing of natural gas in these boilers (**ID Nos. CPDBOIL01 and CPDBOIL02**).

### 4. 15A NCAC 02D.0524: NEW SOURCE PERFORMANCE STANDARDS

- a. For these sources (**ID Nos. CPDBOIL01 and CPDBOIL02**), the Permittee shall comply with all applicable provisions, including the notification, testing, recordkeeping, and monitoring requirements contained in Environmental Management Commission Standard 15A NCAC 02D .0524 "New Source Performance Standards (NSPS) as promulgated in 40 CFR Part 60 Subpart Dc "Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units," including Subpart A "General Provisions."

**Monitoring/Recordkeeping** [15A NCAC 02Q .0508(f)]

- b. In addition to any other recordkeeping required by 40 CFR 60.48c or recordkeeping requirements of the EPA, the Permittee shall record and maintain records of the amounts of each fuel fired in these sources (**ID Nos. CPDBOIL01 and CPDBOIL02**) during each month. The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0524 if these records are not maintained. [40 CFR 60.48c(g)(2)]

**C. Converting Building No.1 Operations consisting of:  
Converting Lines 1-6 and NAP (ID No. CPDS01)  
Printers (ID Nos. CPDS03 and CPDS06)**

**Converting Building No.2 Operations consisting of  
Converting Lines 7-10 (ID No. CPDS21)**

The following table provides a summary of limits and standards for the emission source(s) described above:

<b>Regulated Pollutant</b>	<b>Limits/Standards</b>	<b>Applicable Regulation</b>
Odors	<b>State-enforceable only</b> See Section 2.2 A.1	15A NCAC 02D .1806
Toxic air pollutants	<b>State-enforceable only</b> See Section 2.2 A.2	15A NCAC 02D .1100
Toxic air pollutants	<b>State-enforceable only</b> See Section 2.2 A.3	15A NCAC 02Q .0711

## 2.2 Multiple Emission Source(s) Specific Limitations and Conditions

### A. Facility-wide affected sources

The following table provides a summary of limits and standards for the emission source(s) describe above:

Regulated Pollutant	Limits/Standards	Applicable Regulation
Odors	<b>State-enforceable only</b> Odorous emissions must be controlled.	15A NCAC 02D .1806
Toxic air pollutants	<b>State-enforceable only</b> A facility shall not emit any of the listed toxic air pollutants in such quantities that may cause or contribute beyond the premises to any significant ambient air concentration that may adversely affect human health.	15A NCAC 02D .1100
Toxic air pollutants	<b>State-enforceable only</b> Requirement for the facility-wide emission of a toxic air pollutant to remain below its respective Toxic Permit Emission Rates (TPER).	15A NCAC 02Q .0711

#### State-enforceable only

#### 1. 15A NCAC 02D .1806: CONTROL AND PROHIBITION OF ODOROUS EMISSIONS

The Permittee shall not operate the facility without implementing management practices or installing and operating odor control equipment sufficient to prevent odorous emissions from the facility from causing or contributing to objectionable odors beyond the facility's boundary.

#### State-enforceable only

#### 2. 15A NCAC 02D .1100: CONTROL OF TOXIC AIR POLLUTANT EMISSIONS

Pursuant to 15A NCAC 02D .1100 and in accordance with the approved application for an air toxics compliance demonstration, the following permit limits shall not be exceeded:

Affected Source(s)	Toxic Air Pollutant	Emission Limits
Pulper (used for broke) (ID No. IS-CPDPULP01) Virgin Pulper No. 1 (ID No. IS-CPDPULP02) Virgin Pulper No. 2 (ID No. IS-CPDPULP03)	Toluene	368 lb/hr
		8,832 lb/day
PM1 TAD 1 Burners (CPDTAD01)	Benzene	814.6 lb/yr
	Formaldehyde	2.82 lb/hr
	Toluene	1.59 lb/hr
		38.2 lb/day
PM1 TAD 2 Burners (CPDTAD02)	Benzene	426.6 lb/yr
	Formaldehyde	1.47 lb/hr
	Toluene	0.834 lb/hr
		20.0 lb/day
Converting Building No. 1 Fugitives (CPDS01)	Acetaldehyde	131 lb/hr
	Ammonia	13.1 lb/hr
	Benzene	1.61 lb/yr
	Methylene chloride	5.79 lb/hr
		50,720 lb/yr
	Methylethylketone	103 lb/hr
		2,472 lb/day
	Methylisobutylketone	71.2 lb/hr
		1,709 lb/day

Affected Source(s)	Toxic Air Pollutant	Emission Limits
	Styrene	50.4 lb/hr
	Toluene	0.39 lb/hr
		9.36 lb/day
Boiler No. 1 (ID No. CPDBOIL01)	Benzene	1.39 lb/yr
	Formaldehyde	5.66E-03 lb/hr
	Toluene	2.57E-04 lb/hr 6.17E-03 lb/day
Pulper No. 2 (used for broke) (ID No. IS-CPDPULP04)	Toluene	364 lb/hr
		8,736 lb/day
Virgin Pulper No. 3 (ID No. IS-CPDPULP05) Virgin Pulper No. 4 (ID No. IS-CPDPULP06)	Toluene	4.04 lb/hr
		97.0 lb/day
PM2 Yankee burner (CPDYANKEE)	Acetaldehyde	8.09E-03 lb/hr
	Benzene	305.7 lb/yr
	Formaldehyde	1.06 lb/hr
	Toluene	0.597 lb/hr 14.3 lb/day
PM2 (ID No. CPDPM02)	Acetaldehyde	0.0405 lb/hr
	1, 4-Dioxane	213.7 lb/yr
	Ethylene Oxide	1.79 lb/day
Converting Building No. 2 Fugitives (ID No. CPDS21)	Acetaldehyde	131 lb/hr
	Ammonia	13.1 lb/hr
	Benzene	242.7 lb/yr
	Methylene chloride	5.79 lb/hr
		50,720 lb/yr
	Methylethyl ketone	103 lb/hr
		2,472 lb/day
	Methyl isobutyl ketone	71.2 lb/hr
		1,709 lb/day
	Styrene	50.4 lb/hr
Boiler No. 2 (ID No. CPDBOIL02)	Toluene	0.861 lb/hr 20.7 lb/day
	Benzene	1.74 lb/yr
	Formaldehyde	7.11E-03 lb/hr
	Toluene	3.22E-04 lb/hr 7.73E-03 lb/day
PM2 (ID No. CPDPM02) Fugitive sources	Benzene	20.1 lb/yr
	Formaldehyde	0.0697 lb/hr
	Toluene	0.0394 lb/hr 0.946 lb/day

- a. No monitoring/recordkeeping/reporting is required to ensure compliance with these requirements.

**State-enforceable only**

**3. 15A NCAC 02Q .0711: EMISSION RATES REQUIRING A PERMIT**

- a. The facility shall be operated and maintained in such a manner that any new, existing or increased actual emissions of any Toxic Air Pollutant (TAP) listed in 15A NCAC 02Q .0711 or in this permit from all sources at the facility (excluding those sources exempt under 15A NCAC 02Q .0702 "Exemptions"), including fugitive emissions and emission sources not otherwise required to have a permit, will not exceed its respective TAP permitting emission rates (TPER) listed in 15A NCAC 02Q .0711 without first obtaining an air permit to construct or operate.



- b. PRIOR to exceeding any of the TPERs listed in 15A NCAC 02Q .0711, the Permittee shall be responsible for obtaining an air permit to emit TAPs and for demonstrating compliance with the requirements found in 15A NCAC 02D .1100 "Control of Toxic Air Pollutants."
- c. The Permittee shall maintain at the facility records of operational information sufficient for demonstrating to the Division of Air Quality staff that actual TAPs are less than the rate listed in 15A NCAC 02Q .0711.

## SECTION 3 - GENERAL CONDITIONS (version 5.5, 08/25/2020)

This section describes terms and conditions applicable to this Title V facility.

A. **General Provisions** [NCGS 143-215 and 15A NCAC 02Q .0508(i)(16)]

1. Terms not otherwise defined in this permit shall have the meaning assigned to such terms as defined in 15A NCAC 02D and 02Q.
2. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are binding and enforceable pursuant to NCGS 143-215.114A and 143-215.114B, including assessment of civil and/or criminal penalties. Any unauthorized deviation from the conditions of this permit may constitute grounds for revocation and/or enforcement action by the DAQ.
3. This permit is not a waiver of or approval of any other Department permits that may be required for other aspects of the facility which are not addressed in this permit.
4. This permit does not relieve the Permittee from liability for harm or injury to human health or welfare, animal or plant life, or property caused by the construction or operation of this permitted facility, or from penalties therefore, nor does it allow the Permittee to cause pollution in contravention of state laws or rules, unless specifically authorized by an order from the North Carolina Environmental Management Commission.
5. Except as identified as state-only requirements in this permit, all terms and conditions contained herein shall be enforceable by the DAQ, the EPA, and citizens of the United States as defined in the Federal Clean Air Act.
6. Any stationary source of air pollution shall not be operated, maintained, or modified without the appropriate and valid permits issued by the DAQ, unless the source is exempted by rule. The DAQ may issue a permit only after it receives reasonable assurance that the installation will not cause air pollution in violation of any of the applicable requirements. A permitted installation may only be operated, maintained, constructed, expanded, or modified in a manner that is consistent with the terms of this permit.

B. **Permit Availability** [15A NCAC 02Q .0507(k) and .0508(i)(9)(B)]

The Permittee shall have available at the facility a copy of this permit and shall retain for the duration of the permit term one complete copy of the application and any information submitted in support of the application package. The permit and application shall be made available to an authorized representative of Department of Environmental Quality upon request.

C. **Severability Clause** [15A NCAC 02Q .0508(i)(2)]

In the event of an administrative challenge to a final and binding permit in which a condition is held to be invalid, the provisions in this permit are severable so that all requirements contained in the permit, except those held to be invalid, shall remain valid and must be complied with.

D. **Submissions** [15A NCAC 02Q .0507(e) and 02Q .0508(i)(16)]

Except as otherwise specified herein, two copies of all documents, reports, test data, monitoring data, notifications, request for renewal, and any other information required by this permit shall be submitted to the appropriate Regional Office. Refer to the Regional Office address on the cover page of this permit. For continuous emissions monitoring systems (CEMS) reports, continuous opacity monitoring systems (COMS) reports, quality assurance (QA)/quality control (QC) reports, acid rain CEM certification reports, and NOx budget CEM certification reports, one copy shall be sent to the appropriate Regional Office and one copy shall be sent to:

Supervisor, Stationary Source Compliance  
North Carolina Division of Air Quality  
1641 Mail Service Center  
Raleigh, NC 27699-1641

All submittals shall include the facility name and Facility ID number (refer to the cover page of this permit).

E. **Duty to Comply** [15A NCAC 02Q .0508(i)(3)]

The Permittee shall comply with all terms, conditions, requirements, limitations and restrictions set forth in this permit. Noncompliance with any permit condition except conditions identified as state-only requirements constitutes a violation of the Federal Clean Air Act. Noncompliance with any permit condition is grounds for enforcement

action, for permit termination, revocation and reissuance, or modification, or for denial of a permit renewal application.

F. **Circumvention** - STATE ENFORCEABLE ONLY

The facility shall be properly operated and maintained at all times in a manner that will effect an overall reduction in air pollution. Unless otherwise specified by this permit, no emission source may be operated without the concurrent operation of its associated air pollution control device(s) and appurtenances.

G. **Permit Modifications**

1. Administrative Permit Amendments [15A NCAC 02Q .0514]  
The Permittee shall submit an application for an administrative permit amendment in accordance with 15A NCAC 02Q .0514.
2. Transfer in Ownership or Operation and Application Submittal Content [15A NCAC 02Q .0524 and 02Q .0505]  
The Permittee shall submit an application for an ownership change in accordance with 15A NCAC 02Q .0524 and 02Q .0505.
3. Minor Permit Modifications [15A NCAC 02Q .0515]  
The Permittee shall submit an application for a minor permit modification in accordance with 15A NCAC 02Q .0515.
4. Significant Permit Modifications [15A NCAC 02Q .0516]  
The Permittee shall submit an application for a significant permit modification in accordance with 15A NCAC 02Q .0516.
5. Reopening for Cause [15A NCAC 02Q .0517]  
The Permittee shall submit an application for reopening for cause in accordance with 15A NCAC 02Q .0517.

H. **Changes Not Requiring Permit Modifications**

1. Reporting Requirements  
Any of the following that would result in new or increased emissions from the emission source(s) listed in Section 1 must be reported to the Regional Supervisor, DAQ:
  - a. changes in the information submitted in the application;
  - b. changes that modify equipment or processes; or
  - c. changes in the quantity or quality of materials processed.

If appropriate, modifications to the permit may then be made by the DAQ to reflect any necessary changes in the permit conditions. In no case are any new or increased emissions allowed that will cause a violation of the emission limitations specified herein.

2. Section 502(b)(10) Changes [15A NCAC 02Q .0523(a)]
  - a. "Section 502(b)(10) changes" means changes that contravene an express permit term or condition. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), recordkeeping, reporting, or compliance certification requirements.
  - b. The Permittee may make Section 502(b)(10) changes without having the permit revised if:
    - i. the changes are not a modification under Title I of the Federal Clean Air Act;
    - ii. the changes do not cause the allowable emissions under the permit to be exceeded;
    - iii. the Permittee notifies the Director and EPA with written notification at least seven days before the change is made; and
    - iv. the Permittee shall attach the notice to the relevant permit.
  - c. The written notification shall include:
    - i. a description of the change;
    - ii. the date on which the change will occur;
    - iii. any change in emissions; and
    - iv. any permit term or condition that is no longer applicable as a result of the change.
  - d. Section 502(b)(10) changes shall be made in the permit the next time that the permit is revised or renewed, whichever comes first.
3. Off Permit Changes [15A NCAC 02Q .0523(b)]  
The Permittee may make changes in the operation or emissions without revising the permit if:
  - a. the change affects only insignificant activities and the activities remain insignificant after the change; or

- b. the change is not covered under any applicable requirement.
4. Emissions Trading [15A NCAC 02Q .0523(c)]  
To the extent that emissions trading is allowed under 15A NCAC 02D, including subsequently adopted maximum achievable control technology standards, emissions trading shall be allowed without permit revision pursuant to 15A NCAC 02Q .0523(c).

**I.A Reporting Requirements for Excess Emissions and Permit Deviations** [15A NCAC 02D .0535(f) and 02Q .0508(f)(2)]

**"Excess Emissions"** - means an emission rate that exceeds any applicable emission limitation or standard allowed by any rule in Sections .0500, .0900, .1200, or .1400 of Subchapter 02D; or by a permit condition; or that exceeds an emission limit established in a permit issued under 15A NCAC 02Q .0700. (*Note: Definitions of excess emissions under 02D.1110 and 02D.1111 shall apply where defined by rule.*)

**"Deviations"** - for the purposes of this condition, any action or condition not in accordance with the terms and conditions of this permit including those attributable to upset conditions as well as excess emissions as defined above lasting less than four hours.

**Excess Emissions**

1. If a source is required to report excess emissions under NSPS (15A NCAC 02D .0524), NESHAPS (15A NCAC 02D .1110 or .1111), or the operating permit provides for periodic (e.g., quarterly) reporting of excess emissions, reporting shall be performed as prescribed therein.
2. If the source is not subject to NSPS (15A NCAC 02D .0524), NESHAPS (15A NCAC 02D .1110 or .1111), or these rules do NOT define "excess emissions," the Permittee shall report excess emissions in accordance with 15A NCAC 02D .0535 as follows:
  - a. Pursuant to 15A NCAC 02D .0535, if excess emissions last for more than four hours resulting from a malfunction, a breakdown of process or control equipment, or any other abnormal condition, the owner or operator shall:
    - i. notify the Regional Supervisor or Director of any such occurrence by 9:00 a.m. Eastern Time of the Division's next business day of becoming aware of the occurrence and provide:
      - name and location of the facility;
      - nature and cause of the malfunction or breakdown;
      - time when the malfunction or breakdown is first observed;
      - expected duration; and
      - estimated rate of emissions;
    - ii. notify the Regional Supervisor or Director immediately when corrective measures have been accomplished; and
    - iii. submit to the Regional Supervisor or Director within 15 days a written report as described in 15A NCAC 02D .0535(f)(3).

**Permit Deviations**

3. Pursuant to 15A NCAC 02Q .0508(f)(2), the Permittee shall report deviations from permit requirements (terms and conditions) as follows:
  - a. Notify the Regional Supervisor or Director of all other deviations from permit requirements not covered under 15A NCAC 02D .0535 quarterly. A written report to the Regional Supervisor shall include the probable cause of such deviation and any corrective actions or preventative actions taken. The responsible official shall certify all deviations from permit requirements.

**I.B Other Requirements under 15A NCAC 02D .0535**

The Permittee shall comply with all other applicable requirements contained in 15A NCAC 02D .0535, including 15A NCAC 02D .0535(c) as follows:

1. Any excess emissions that do not occur during start-up and shut-down shall be considered a violation of the appropriate rule unless the owner or operator of the sources demonstrates to the Director, that the excess emissions are a result of a malfunction. The Director shall consider, along with any other pertinent information, the criteria contained in 15A NCAC 02D .0535(c)(1) through (7).
2. 15A NCAC 02D .0535(g). Excess emissions during start-up and shut-down shall be considered a violation of the appropriate rule if the owner or operator cannot demonstrate that excess emissions are unavoidable.

J. **Emergency Provisions** [40 CFR 70.6(g)]

The Permittee shall be subject to the following provisions with respect to emergencies:

1. An emergency means any situation arising from sudden and reasonably unforeseeable events beyond the control of the facility, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.
2. An emergency constitutes an affirmative defense to an action brought for noncompliance with such technology-based emission limitations if the conditions specified in 3. below are met.
3. The affirmative defense of emergency shall be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that include information as follows:
  - a. an emergency occurred and the Permittee can identify the cause(s) of the emergency;
  - b. the permitted facility was at the time being properly operated;
  - c. during the period of the emergency the Permittee took all reasonable steps to minimize levels of emissions that exceeded the standards or other requirements in the permit; and
  - d. the Permittee submitted notice of the emergency to the DAQ within two working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, steps taken to mitigate emissions, and corrective actions taken.
4. In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
5. This provision is in addition to any emergency or upset provision contained in any applicable requirement specified elsewhere herein.

K. **Permit Renewal** [15A NCAC 02Q .0508(e) and 02Q .0513(b)]

This 15A NCAC 02Q .0500 permit is issued for a fixed term not to exceed five years and shall expire at the end of its term. Permit expiration terminates the facility's right to operate unless a complete 15A NCAC 02Q .0500 renewal application is submitted at least six months before the date of permit expiration. If the Permittee or applicant has complied with 15A NCAC 02Q .0512(b)(1), this 15A NCAC 02Q .0500 permit shall not expire until the renewal permit has been issued or denied. Permit expiration under 15A NCAC 02Q .0400 terminates the facility's right to operate unless a complete 15A NCAC 02Q .0400 renewal application is submitted at least six months before the date of permit expiration for facilities subject to 15A NCAC 02Q .0400 requirements. In either of these events, all terms and conditions of these permits shall remain in effect until the renewal permits have been issued or denied.

L. **Need to Halt or Reduce Activity Not a Defense** [15A NCAC 02Q .0508(i)(4)]

It shall not be a defense for a Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

M. **Duty to Provide Information (submittal of information)** [15A NCAC 02Q .0508(i)(9)]

1. The Permittee shall furnish to the DAQ, in a timely manner, any reasonable information that the Director may request in **writing** to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit.
2. The Permittee shall furnish the DAQ copies of records required to be kept by the permit when such copies are requested by the Director. For information claimed to be confidential, the Permittee may furnish such records directly to the EPA upon request along with a claim of confidentiality.

N. **Duty to Supplement** [15A NCAC 02Q .0507(f)]

The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to the DAQ. The Permittee shall also provide additional information as necessary to address any requirement that becomes applicable to the facility after the date a complete permit application was submitted but prior to the release of the draft permit.

O. **Retention of Records** [15A NCAC 02Q .0508(f) and 02Q .0508(l)]

The Permittee shall retain records of all required monitoring data and supporting information for a period of at least five years from the date of the monitoring sample, measurement, report, or application. Supporting information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring information, and copies of all reports required by the permit. These records shall be maintained in a form suitable

and readily available for expeditious inspection and review. Any records required by the conditions of this permit shall be kept on site and made available to DAQ personnel for inspection upon request.

P. **Compliance Certification** [15A NCAC 02Q .0508(n)]

The Permittee shall submit to the DAQ and the EPA (Air and EPCRA Enforcement Branch, EPA, Region 4, 61 Forsyth Street SW, Atlanta, GA 30303) postmarked on or before March 1 a compliance certification (for the preceding calendar year) by a responsible official with all federally-enforceable terms and conditions in the permit, including emissions limitations, standards, or work practices. It shall be the responsibility of the current owner to submit a compliance certification for the entire year regardless of who owned the facility during the year. The compliance certification shall comply with additional requirements as may be specified under Sections 114(a)(3) or 504(b) of the Federal Clean Air Act. The compliance certification shall specify:

1. the identification of each term or condition of the permit that is the basis of the certification;
2. the compliance status (with the terms and conditions of the permit for the period covered by the certification);
3. whether compliance was continuous or intermittent; and
4. the method(s) used for determining the compliance status of the source during the certification period.

Q. **Certification by Responsible Official** [15A NCAC 02Q .0520]

A responsible official shall certify the truth, accuracy, and completeness of any application form, report, or compliance certification required by this permit. All certifications shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

R. **Permit Shield for Applicable Requirements** [15A NCAC 02Q .0512]

1. Compliance with the terms and conditions of this permit shall be deemed compliance with applicable requirements, where such applicable requirements are included and specifically identified in the permit as of the date of permit issuance.
2. A permit shield shall not alter or affect:
  - a. the power of the Commission, Secretary of the Department, or Governor under NCGS 143-215.3(a)(12), or EPA under Section 303 of the Federal Clean Air Act;
  - b. the liability of an owner or operator of a facility for any violation of applicable requirements prior to the effective date of the permit or at the time of permit issuance;
  - c. the applicable requirements under Title IV; or
  - d. the ability of the Director or the EPA under Section 114 of the Federal Clean Air Act to obtain information to determine compliance of the facility with its permit.
3. A permit shield does not apply to any change made at a facility that does not require a permit or permit revision made under 15A NCAC 02Q .0523.
4. A permit shield does not extend to minor permit modifications made under 15A NCAC 02Q .0515.

S. **Termination, Modification, and Revocation of the Permit** [15A NCAC 02Q .0519]

The Director may terminate, modify, or revoke and reissue this permit if:

1. the information contained in the application or presented in support thereof is determined to be incorrect;
2. the conditions under which the permit or permit renewal was granted have changed;
3. violations of conditions contained in the permit have occurred;
4. the EPA requests that the permit be revoked under 40 CFR 70.7(g) or 70.8(d); or
5. the Director finds that termination, modification, or revocation and reissuance of the permit is necessary to carry out the purpose of NCGS Chapter 143, Article 21B.

T. **Insignificant Activities** [15A NCAC 02Q .0503]

Because an emission source or activity is insignificant does not mean that the emission source or activity is exempted from any applicable requirement or that the owner or operator of the source is exempted from demonstrating compliance with any applicable requirement. The Permittee shall have available at the facility at all times and made available to an authorized representative upon request, documentation, including calculations, if necessary, to demonstrate that an emission source or activity is insignificant.

U. **Property Rights** [15A NCAC 02Q .0508(i)(8)]

This permit does not convey any property rights in either real or personal property or any exclusive privileges.

V. **Inspection and Entry** [15A NCAC 02Q .0508(l) and NCGS 143-215.3(a)(2)]

1. Upon presentation of credentials and other documents as may be required by law, the Permittee shall allow the DAQ, or an authorized representative, to perform the following:
  - a. enter the Permittee's premises where the permitted facility is located or emissions-related activity is conducted, or where records are kept under the conditions of the permit;
  - b. have access to and copy, at reasonable times, any records that are required to be kept under the conditions of the permit;
  - c. inspect at reasonable times and using reasonable safety practices any source, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
  - d. sample or monitor substances or parameters, using reasonable safety practices, for the purpose of assuring compliance with the permit or applicable requirements at reasonable times.

Nothing in this condition shall limit the ability of the EPA to inspect or enter the premises of the Permittee under Section 114 or other provisions of the Federal Clean Air Act.

2. No person shall refuse entry or access to any authorized representative of the DAQ who requests entry for purposes of inspection, and who presents appropriate credentials, nor shall any person obstruct, hamper, or interfere with any such authorized representative while in the process of carrying out his official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.

W. **Annual Fee Payment** [15A NCAC 02Q .0508(i)(10)]

1. The Permittee shall pay all fees in accordance with 15A NCAC 02Q .0200.
2. Payment of fees may be by check or money order made payable to the N.C. Department of Environmental Quality. Annual permit fee payments shall refer to the permit number.
3. If, within 30 days after being billed, the Permittee fails to pay an annual fee, the Director may initiate action to terminate the permit under 15A NCAC 02Q .0519.

X. **Annual Emission Inventory Requirements** [15A NCAC 02Q .0207]

The Permittee shall report by **June 30 of each year** the actual emissions of each air pollutant listed in 15A NCAC 02Q .0207(a) from each emission source within the facility during the previous calendar year. The report shall be in or on such form as may be established by the Director. The accuracy of the report shall be certified by a responsible official of the facility.

Y. **Confidential Information** [15A NCAC 02Q .0107 and 02Q .0508(i)(9)]

Whenever the Permittee submits information under a claim of confidentiality pursuant to 15A NCAC 02Q .0107, the Permittee may also submit a copy of all such information and claim directly to the EPA upon request. All requests for confidentiality must be in accordance with 15A NCAC 02Q .0107.

Z. **Construction and Operation Permits** [15A NCAC 02Q .0100 and .0300]

A construction and operating permit shall be obtained by the Permittee for any proposed new or modified facility or emission source which is not exempted from having a permit prior to the beginning of construction or modification, in accordance with all applicable provisions of 15A NCAC 02Q .0100 and .0300.

AA. **Standard Application Form and Required Information** [15A NCAC 02Q .0505 and .0507]

The Permittee shall submit applications and required information in accordance with the provisions of 15A NCAC 02Q .0505 and .0507.

BB. **Financial Responsibility and Compliance History** [15A NCAC 02Q .0507(d)(3)]

The DAQ may require an applicant to submit a statement of financial qualifications and/or a statement of substantial compliance history.

CC. **Refrigerant Requirements (Stratospheric Ozone and Climate Protection)** [15A NCAC 02Q .0501(d)]

1. If the Permittee has appliances or refrigeration equipment, including air conditioning equipment, which use Class I or II ozone-depleting substances such as chlorofluorocarbons and hydrochlorofluorocarbons listed as refrigerants in 40CFR Part 82 Subpart A Appendices A and B, the Permittee shall service, repair, and maintain

such equipment according to the work practices, personnel certification requirements, and certified recycling and recovery equipment specified in 40 CFR Part 82 Subpart F.

2. The Permittee shall not knowingly vent or otherwise release any Class I or II substance into the environment during the repair, servicing, maintenance, or disposal of any such device except as provided in 40 CFR Part 82 Subpart F.
3. The Permittee shall comply with all reporting and recordkeeping requirements of 40 CFR 82.166. Reports shall be submitted to the EPA or its designee as required.

**DD. Prevention of Accidental Releases - Section 112(r) [15A NCAC 02Q .0508(h)]**

If the Permittee is required to develop and register a Risk Management Plan with EPA pursuant to Section 112(r) of the Clean Air Act, then the Permittee is required to register this plan in accordance with 40 CFR Part 68.

**EE. Prevention of Accidental Releases General Duty Clause - Section 112(r)(1) – FEDERALLY-ENFORCEABLE ONLY**

Although a risk management plan may not be required, if the Permittee produces, processes, handles, or stores any amount of a listed hazardous substance, the Permittee has a general duty to take such steps as are necessary to prevent the accidental release of such substance and to minimize the consequences of any release.

**FF. Title IV Allowances [15A NCAC 02Q .0508(i)(1)]**

This permit does not limit the number of Title IV allowances held by the Permittee, but the Permittee may not use allowances as a defense to noncompliance with any other applicable requirement. The Permittee's emissions may not exceed any allowances that the facility lawfully holds under Title IV of the Federal Clean Air Act.

**GG. Air Pollution Emergency Episode [15A NCAC 02D .0300]**

Should the Director of the DAQ declare an Air Pollution Emergency Episode, the Permittee will be required to operate in accordance with the Permittee's previously approved Emission Reduction Plan or, in the absence of an approved plan, with the appropriate requirements specified in 15A NCAC 02D .0300.

**HH. Registration of Air Pollution Sources [15A NCAC 02D .0202]**

The Director of the DAQ may require the Permittee to register a source of air pollution. If the Permittee is required to register a source of air pollution, this registration and required information will be in accordance with 15A NCAC 02D .0202(b).

**II. Ambient Air Quality Standards [15A NCAC 02D .0501(c)]**

In addition to any control or manner of operation necessary to meet emission standards specified in this permit, any source of air pollution shall be operated with such control or in such manner that the source shall not cause the ambient air quality standards in 15A NCAC 02D .0400 to be exceeded at any point beyond the premises on which the source is located. When controls more stringent than named in the applicable emission standards in this permit are required to prevent violation of the ambient air quality standards or are required to create an offset, the permit shall contain a condition requiring these controls.

**JJ. General Emissions Testing and Reporting Requirements [15A NCAC 02Q .0508(i)(16)]**

Emission compliance testing shall be by the procedures of Section .2600, except as may be otherwise required in Rules .0524, .1110, or .1111 of Subchapter 02D. If emissions testing is required by this permit or the DAQ or if the Permittee submits emissions testing to the DAQ to demonstrate compliance for emission sources subject to Rules .0524, .1110, or .1111, the Permittee shall provide and submit all notifications, conduct all testing, and submit all test reports in accordance with the requirements of 15A NCAC 02D .0524, .1110, or .1111, as applicable. Otherwise, if emissions testing is required by this permit or the DAQ or if the Permittee submits emissions testing to the DAQ to demonstrate compliance, the Permittee shall perform such testing in accordance with 15A NCAC 02D .2600 and follow the procedures outlined below:

1. The owner or operator of the source shall arrange for air emission testing protocols to be provided to the Director prior to air pollution testing. Testing protocols are not required to be pre-approved by the Director prior to air pollution testing. The Director shall review air emission testing protocols for pre-approval prior to testing if requested by the owner or operator at least **45 days** before conducting the test.
2. Any person proposing to conduct an emissions test to demonstrate compliance with an applicable standard shall notify the Director at least **15 days** before beginning the test so that the Director may at his option observe the test.



3. The owner or operator of the source shall arrange for controlling and measuring the production rates during the period of air testing. The owner or operator of the source shall ensure that the equipment or process being tested is operated at the production rate that best fulfills the purpose of the test. The individual conducting the emission test shall describe the procedures used to obtain accurate process data and include in the test report the average production rates determined during each testing period.
4. Two copies of the final air emission test report shall be submitted to the Director not later than **30 days** after sample collection unless otherwise specified in the specific conditions. The owner or operator may request an extension to submit the final test report. The Director shall approve an extension request if he finds that the extension request is a result of actions beyond the control of the owner or operator.
  - a. The Director shall make the final determination regarding any testing procedure deviation and the validity of the compliance test. The Director may:
    - i. Allow deviations from a method specified under a rule in this Section if the owner or operator of the source being tested demonstrates to the satisfaction of the Director that the specified method is inappropriate for the source being tested.
    - ii. Prescribe alternate test procedures on an individual basis when he finds that the alternative method is necessary to secure more reliable test data.
    - iii. Prescribe or approve methods on an individual basis for sources or pollutants for which no test method is specified in this Section if the methods can be demonstrated to determine compliance of permitted emission sources or pollutants.
  - b. The Director may authorize the Division of Air Quality to conduct independent tests of any source subject to a rule in this Subchapter to determine the compliance status of that source or to verify any test data submitted relating to that source. Any test conducted by the Division of Air Quality using the appropriate testing procedures described in Section 02D .2600 has precedence over all other tests.

**KK. Reopening for Cause [15A NCAC 02Q .0517]**

1. A permit shall be reopened and revised under the following circumstances:
  - a. additional applicable requirements become applicable to a facility with remaining permit term of three or more years;
  - b. additional requirements (including excess emission requirements) become applicable to a source covered by Title IV;
  - c. the Director or EPA finds that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit; or
  - d. the Director or EPA determines that the permit must be revised or revoked to assure compliance with the applicable requirements.
2. Any permit reopening shall be completed or a revised permit issued within 18 months after the applicable requirement is promulgated. No reopening is required if the effective date of the requirement is after the expiration of the permit term unless the term of the permit was extended pursuant to 15A NCAC 02Q .0513(c).
3. Except for the state-enforceable only portion of the permit, the procedures set out in 15A NCAC 02Q .0507, .0521, or .0522 shall be followed to reissue the permit. If the State-enforceable only portion of the permit is reopened, the procedures in 15A NCAC 02Q .0300 shall be followed. The proceedings shall affect only those parts of the permit for which cause to reopen exists.
4. The Director shall notify the Permittee at least 60 days in advance of the date that the permit is to be reopened, except in cases of imminent threat to public health or safety the notification period may be less than 60 days.
5. Within 90 days, or 180 days if the EPA extends the response period, after receiving notification from the EPA that a permit needs to be terminated, modified, or revoked and reissued, the Director shall send to the EPA a proposed determination of termination, modification, or revocation and reissuance, as appropriate.

**LL. Reporting Requirements for Non-Operating Equipment [15A NCAC 02Q .0508(i)(16)]**

The Permittee shall maintain a record of operation for permitted equipment noting whenever the equipment is taken from and placed into operation. When permitted equipment is not in operation, the requirements for testing, monitoring, and recordkeeping are suspended until operation resumes.

**MM. Fugitive Dust Control Requirement [15A NCAC 02D .0540]**

As required by 15A NCAC 02D .0540 "Particulates from Fugitive Dust Emission Sources," the Permittee shall not cause or allow fugitive dust emissions to cause or contribute to substantive complaints or excess visible emissions beyond the property boundary. If substantive complaints or excessive fugitive dust emissions from the facility are

observed beyond the property boundaries for six minutes in any one hour (using Reference Method 22 in 40 CFR, Appendix A), the owner or operator may be required to submit a fugitive dust plan as described in 02D .0540(f).

"Fugitive dust emissions" means particulate matter from process operations that does not pass through a process stack or vent and that is generated within plant property boundaries from activities such as: unloading and loading areas, process areas, stockpiles, stock pile working, plant parking lots, and plant roads (including access roads and haul roads).

NN. **Specific Permit Modifications** [15A NCAC 02Q .0501 and .0523]

1. For modifications made pursuant to 15A NCAC 02Q .0501(b)(2), the Permittee shall file a Title V Air Quality Permit Application for the air emission source(s) and associated air pollution control device(s) on or before 12 months after commencing operation.
2. For modifications made pursuant to 15A NCAC 02Q .0501(c)(2), the Permittee shall not begin operation of the air emission source(s) and associated air pollution control device(s) until a Title V Air Quality Permit Application is filed and a construction and operation permit following the procedures of Section .0500 (except for Rule .0504 of this Section) is obtained.
3. For modifications made pursuant to 502(b)(10), in accordance with 15A NCAC 02Q .0523(a)(1)(C), the Permittee shall notify the Director and EPA (EPA - Air Planning Branch, 61 Forsyth Street SW, Atlanta, GA 30303) in writing at least seven days before the change is made. The written notification shall include:
  - a. a description of the change at the facility;
  - b. the date on which the change will occur;
  - c. any change in emissions; and
  - d. any permit term or condition that is no longer applicable as a result of the change.

In addition to this notification requirement, with the next significant modification or Air Quality Permit renewal, the Permittee shall submit a page "E5" of the application forms signed by the responsible official verifying that the application for the 502(b)(10) change/modification, is true, accurate, and complete. Further note that modifications made pursuant to 502(b)(10) do not relieve the Permittee from satisfying preconstruction requirements.

OO. **Third Party Participation and EPA Review** [15A NCAC 02Q .0521, .0522 and .0525(7)]

For permits modifications subject to 45-day review by the federal Environmental Protection Agency (EPA), EPA's decision to not object to the proposed permit is considered final and binding on the EPA and absent a third party petition, the failure to object is the end of EPA's decision-making process with respect to the revisions to the permit. The time period available to submit a public petition pursuant to 15A NCAC 02Q .0518 begins at the end of the 45-day EPA review period.

## ATTACHMENT

### List of Acronyms

<b>AOS</b>	Alternative Operating Scenario
<b>BACT</b>	Best Available Control Technology
<b>BAE</b>	Baseline Actual Emissions
<b>Btu</b>	British thermal unit
<b>CAA</b>	Clean Air Act
<b>CAM</b>	Compliance Assurance Monitoring
<b>CEM</b>	Continuous Emission Monitor
<b>CFR</b>	Code of Federal Regulations
<b>CSAPR</b>	Cross-State Air Pollution Rule
<b>DAQ</b>	Division of Air Quality
<b>DEQ</b>	Department of Environmental Quality
<b>EMC</b>	Environmental Management Commission
<b>EPA</b>	Environmental Protection Agency
<b>FR</b>	Federal Register
<b>GACT</b>	Generally Available Control Technology
<b>GHGs</b>	Greenhouse Gases
<b>HAP</b>	Hazardous Air Pollutant
<b>LAER</b>	Lowest Achievable Emission Rate
<b>MACT</b>	Maximum Achievable Control Technology
<b>NAA</b>	Non-Attainment Area
<b>NAAQS</b>	National Ambient Air Quality Standards
<b>NCAC</b>	North Carolina Administrative Code
<b>NCGS</b>	North Carolina General Statutes
<b>NESHAP</b>	National Emission Standards for Hazardous Air Pollutants
<b>NO<sub>x</sub></b>	Nitrogen Oxides
<b>NSPS</b>	New Source Performance Standard
<b>NSR</b>	New Source Review
<b>OAH</b>	Office of Administrative Hearings
<b>PAE</b>	Projected Actual Emissions
<b>PAL</b>	Plantwide Applicability Limitation
<b>PM</b>	Particulate Matter
<b>PM<sub>2.5</sub></b>	Particulate Matter with Nominal Aerodynamic Diameter of 2.5 Micrometers or Less
<b>PM<sub>10</sub></b>	Particulate Matter with Nominal Aerodynamic Diameter of 10 Micrometers or Less
<b>POS</b>	Primary Operating Scenario
<b>PSD</b>	Prevention of Significant Deterioration
<b>PTE</b>	Potential to Emit
<b>RACT</b>	Reasonably Available Control Technology
<b>SIC</b>	Standard Industrial Classification
<b>SIP</b>	State Implementation Plan
<b>SO<sub>2</sub></b>	Sulfur Dioxide
<b>TAP</b>	Toxic Air Pollutant
<b>tpy</b>	Tons Per Year
<b>VOC</b>	Volatile Organic Compound